Read this material before using this product. Failure to do so can result in serious injury. SAVE THIS MANUAL.

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For technical questions or replacement parts, please call 1-800-444-3353.
SAVE THIS MANUAL

Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product’s serial number in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference.

IMPORTANT SAFEGUARDS

In this manual, on the labeling, and all other information provided with this product:

This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

⚠️ DANGER ⚠️

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

⚠️ WARNING ⚠️

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠️ CAUTION ⚠️

CAUTION, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

⚠️ NOTICE ⚠️

NOTICE is used to address practices not related to personal injury.

⚠️ CAUTION ⚠️

CAUTION, without the safety alert symbol, is used to address practices not related to personal injury.

READ AND UNDERSTAND ALL INSTRUCTIONS

When using electrical appliances, safety precautions should always be followed including the following:

Work Area Safety

1. Keep work area clean, well-lit, and free of obstructions and other debris.
2. Make sure there is adequate surrounding workspace during assembly.
General Safety

1. Wear ANSI-approved safety goggles and heavy-duty work gloves during assembly. *Avoid sharp edges during assembly.*

2. Inspect before use; do not assemble or use if parts damaged.

3. Use for tame animals only.

4. Follow all local regulations regarding the setup and use of this Dog Kennel.

5. Keep children away during assembly and use. *The Dog Kennel is not a toy; do not allow children to play in or climb on the Dog Kennel.*

6. More than one person needed for assembly. *Because of the weight and size of the Dog Kennel, two adults are required for assembly.*

7. Do not use as permanent dog shelter. *The Dog Kennel is intended for the temporary sheltering of dogs; it will not protect dogs from adverse weather conditions such as extreme cold and heat, wind or rain.*

8. Do not shelter too many dogs in one Dog Kennel. *While the Dog Kennel can shelter more than one dog at a time (depending on size), do not overcrowd dogs since this may lead to fighting and possible animal injury.*

9. Use the right product for the job. *There are certain applications for which the Dog Kennel was designed. Do not modify the Dog Kennel and do not use it for a purpose for which it was not intended.*

10. When servicing, use only identical replacement parts. *Use of any other parts will void the warranty.*

11. Do not assemble or use this product if under the influence of alcohol or drugs. *Read warning labels on prescriptions to determine if your judgment or reflexes are impaired while taking drugs. If there is any doubt, do not assemble or use this Dog Kennel.*

12. The warnings, precautions, and instructions discussed in this instruction manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be supplied by the operator.

SAVE THESE INSTRUCTIONS.
SPECIFICATIONS

<table>
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<tr>
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<tbody>
<tr>
<td>Overall Dimensions</td>
<td>74” L x 74” W x 48-3/8” H</td>
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<tr>
<td>Interior Dimensions</td>
<td>70” L x 70-1/2” W x 48” H</td>
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<tr>
<td>Weight</td>
<td>76.6 lb.</td>
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</table>

UNPACKING

When unpacking, check to make sure that the item is intact and undamaged. If any parts are missing or broken, please call Harbor Freight Tools at the number shown on the cover of this manual as soon as possible.

ASSEMBLY

Read the ENTIRE IMPORTANT SAFEGUARDS section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

Note: For additional information regarding the parts listed in the following pages, refer to the Assembly Diagram near the end of this manual.

FRAME ASSEMBLY

1. Decide on a large enough area to assemble the Dog Kennel. It should be on a flat, level surface able to support the weight of the Kennel and the dog(s) sheltered inside it.

2. Lay out four Corner Frame Rails (2) and connect the tapered ends to the corner ends, making a square base. See Figure A, below.

   Corner Frame Rail (2) with taper end
   Corner Frame Rail (2) with corner end

   Figure A

3. Do the same with the remaining four Corner Frame Rails (2) to create the top frame. Please note: The tapered connections on the base frame should align with those on the top frame.
4. Using the Large Carriage Bolts (6), loosely attach the Brace Clamps (5) over the corners of the base and top frame. **Please note:** Be sure to keep the bolt heads on the outside of the Clamps (5).

5. Place a Corner Support Post (3) into each of the Brace Clamps (5) along the bottom frame. Finger-tighten the Carriage Bolts (6). Have an assistant keep Posts supported until secured.

**Please note:** You will have one remaining Support Post (3) to use for the Gate.

6. With assistance, lift the top frame up and attach the corners to each of the Support Posts (3). Sliding the Brace Clamps (5) along the corners will aide in straightening the Kennel frame. Tighten in place by using four Large Carriage Bolts (6). See **Figure B**, below.

![Figure B](image)

7. Tighten all Carriage Bolts (6) with a wrench (not included).

8. Select a corner Support Post (3) and using a tape measure (not included), measure 35-1/2" from the Support Post. Mark the spot where the measurement ends. Attach a Brace Clamp (5) to the marked spot on the bottom frame.

9. Attach the last Support Post (3) to the bottom Brace Clamp (5). This Support Post will be the Gate Support Post. Secure a Brace Clamp (5) to the marked spot on the top frame and connect it to the top of the Gate Support Post.

**Please note:** Make sure the distance between Gate Support Post and corner Support Post is 35-1/2" before tightening Clamps with Large Carriage Bolts (6)

10. Once all the Carriage Bolts have been tightened, untie the Large Chain-Link Fencing (1).

**Caution!** Avoid sharp ends and tangles while untying the roll.
11. Insert a Tension Bar (4) through the diamond pattern at the end of the Large Chain Link Fencing (1). See Figure B, above. **Please note:** It is best if an assistant holds the Fencing (1) in place while inserting the Tension Bar (4).

12. Hook a Clip (7) around the middle of the Tension Bar (4) and connect it to the middle of the Gate Support Post. Use two more Clips (7) to hook the top and bottom of the Tension Bar (4) to the top and bottom of the Gate Support Post.

13. Slowly unroll the rest of the Large Chain-Link Fencing (1) around the outside of the Kennel frame until the fabric reaches the final Support Post.

**Please note:** Do NOT extend the Chain-Link Fencing over the gate area for the Gate. That space will be filled in with the Small Chain-Link Gate Fencing (8).

14. For the corners, have an assistant use a screwdriver (not included) to pry or leverage the Chain-Link Fencing around each corner until all the slack is eliminated.

**Please note:** All slack must be removed because the excess Large Chain-Link Fencing will need to be cut off. Once the proper amount of Chain-Link Fencing is determined, use a pair of pliers (not included) to cut the top and bottom loops of the Chain-Link Fencing. Once these loops are cut, the remaining amount of fabric can be removed by twisting the wire out in a counterclockwise motion.

15. Slide the remaining Tension Bar (4) through the end of the Large Chain-Link Fencing (1). Attach three Clips (7) to the top, middle and bottom of the Tension Bar (4) and then to the top, middle and bottom of the last Support Post (3).

**GATE ASSEMBLY**

1. Insert the Horizontal Gate Posts (9) and Vertical Gate Posts (10) into the Gate Corners (11). Once all tubing is inserted, tighten by using the Small Carriage Bolts (17). **Please note:** Make sure all bolt heads are on the outside of the Gate and do NOT overtighten bolts.

2. Attach the Small Chain-Link Fencing (8) to the Gate Frame by using the Gate Rods (12) and the remaining Clips (7) and following the steps for the Large Chain-Link Fencing. Remember to position the Clips at the top, middle and bottom. And as with the Large Chain-Link Fencing, be sure to pull tight and remove any slack.

**Please note:** You may also need to cut off the extra Small Chain-Link Fencing from the roll. Again, follow the same instructions regarding the Large Chain-Link Fencing.
3. The Kennel Hinges (13) are made of two S-shaped halves. Have an assistant hold the Gate upright while placing one of the Kennel Hinge (13) halves over the Gate Hinge Post and around the Gate Frame. **Please note:** Be sure to position the Kennel Hinge half so the slot in the Hinge faces DOWN. See Figure C, below.

4. Slide the Hinge to the top so that there is a 5” space between the Hinge half and Kennel Frame. **Please note:** As a helpful reference, the top Gate Corner (11) should be right above the Hinge.

5. Slide the other half of the Kennel Hinge (13) (with the slot facing UP) into place so that it locks into the other half. Use a Medium Carriage Bolt (16) to fasten the Hinge onto the Gate Post. See Figure C, above.

6. Repeat the above steps with the bottom Kennel Hinge. Again, make sure the Hinge is 5” above the bottom Kennel Frame and resting on the bottom Gate Corner (11). Use the other Medium Carriage Bolt (16) to fasten the Hinge in place.

7. To install the Flip Latch (15), place the Latch halfway up the right Gate Support Post (3), with the slot end facing UP. See Figure D, on next page. Make sure the location does not allow any of the Clips (7) to interfere with the Latch’s operation.
8. Fasten the Latch to the Gate Post by tightening the bolts onto the Latch’s U-bolt.

9. Make sure that the Flip Latch (15) firmly locks into place and that the Latch slides up and down easily.

**LACING WIRE SETUP**

Attaching the Lacing Wire (14) will fasten the sides of the Fencing to the top and bottom Kennel Frames, making the Kennel more secure.

**Please note:** Before attaching the Lacing Wire to the bottom Kennel Frame, place the Kennel onto a box or cement blocks. This will allow easier access along the bottom frame and easier Lacing Wire application.

1. Using pliers (not included) wrap the lacing wire from a Lacing Wire Spools (14) through the first “diamond-shaped” gap at the top of the Fencing. **Please note:** It may be best to start from the opposite side of the Gate Support Post.

2. Lace the diamond-shaped gap tight to the top rail. Make sure to pull hard so that the Fencing is secured tight against the top frame.

3. Continue lacing the Fencing along the top frame. **Please note:** It may be necessary to skip one or two diamond-shaped gaps near the corner Support Posts (3). (The Lacing Spool (14) may be too large to slide between the Fencing and the Support Posts.)

4. After cutting the Lacing Wire (14) (or if the spool run out of wire), tie-twist the end of the Lacing Wire. Then begin lacing the new Wire Spool through the next diamond-shaped gap.

5. Continue to lace the top frame until reaching the Gate Latch Post. Cut the Lacing Wire (14) and twist-tie it at the last diamond-shaped gap.

6. Repeat the same lacing procedure with the bottom frame. Remember to place the Kennel on a large box or on cement blocks to allow for easier lacing of the bottom frame.
7. Secure the Small Chain-Link Fencing (8) to the Gate Frame by following the above steps and using the remaining Lacing Wire (14).

8. For added security, take some of the remaining Lacing Wire (14) and cut 6 ties, each about 8” long. Link these small laces through each corner Support Post (3) and through the closest diamond-shaped gaps. Use one for each top and bottom corner, making sure to evenly space them. This will help ensure that the fencing remains tightly linked to the corner Support Posts (3).

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**OPERATION**

**WARNING**

Read the **ENTIRE IMPORTANT SAFEGUARDS** section at the beginning of this manual including all text under subheadings therein before set up or use of this product.

1. Make sure to place the Dog Kennel in a open area away from busy streets and/or homes. While the gate does latch shut, there is no permanent lock. Be sure to keep the Kennel within view of a responsible adult. (Though unlikely, a dog MAY knock the latch up, causing the gate to open. Also, children could climb into the Kennel.)

2. Before bringing the animal(s) into the Kennel, make sure there are no exposed sharp edges or parts that may be sticking into the Kennel. Cut off and/or remove these sharp edges to prevent the animal injuries.

3. Depending on the amount of time the dog(s) will be sheltered in the Kennel, be sure to leave an appropriate amount of food and water for the animals. Chew toys and/or a doggy bed can also be placed in the Kennel.

4. Depending on the size or amount of the dogs you intend to shelter, you may want to secure the Kennel in place by using ground stakes (not included). Dogs can get excited and lean against the fencing walls, which can cause the Kennel to move if it is not anchored to the ground.

5. In case of poor weather (rain, cold, or extreme heat) place a cover over the shelter. **Please note:** The Kennel is for temporary outdoor use only.

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**INSPECTION AND MAINTENANCE**

**WARNING**

Do not use damaged equipment. Do not use if parts loose or damaged. Have any problem corrected before further use.

1. **BEFORE EACH USE**, inspect the general condition of the Kennel. Check for loose screws, misalignment or binding of moving parts, cracked or broken parts, damaged electrical wiring, and any other condition that may affect its safe operation.

2. Regularly check to make sure the Kennel’s Flip Latch (15) is working properly and that the Gate remains shut when the Flip Latch is used.
PLEASE READ THE FOLLOWING CAREFULLY

THE MANUFACTURER AND/OR DISTRIBUTOR HAS PROVIDED THE PARTS LIST AND ASSEMBLY DIAGRAM IN THIS MANUAL AS A REFERENCE TOOL ONLY. NEITHER THE MANUFACTURER OR DISTRIBUTOR MAKES ANY REPRESENTATION OR WARRANTY OF ANY KIND TO THE BUYER THAT HE OR SHE IS QUALIFIED TO MAKE ANY REPAIRS TO THE PRODUCT, OR THAT HE OR SHE IS QUALIFIED TO REPLACE ANY PARTS OF THE PRODUCT. IN FACT, THE MANUFACTURER AND/OR DISTRIBUTOR EXPRESSLY STATES THAT ALL REPAIRS AND PARTS REPLACEMENTS SHOULD BE UNDERTAKEN BY CERTIFIED AND LICENSED TECHNICIANS, AND NOT BY THE BUYER. THE BUYER ASSUMES ALL RISK AND LIABILITY ARISING OUT OF HIS OR HER REPAIRS TO THE ORIGINAL PRODUCT OR REPLACEMENT PARTS THERETO, OR ARISING OUT OF HIS OR HER INSTALLATION OF REPLACEMENT PARTS THERETO.

### PARTS LIST

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<th>Part</th>
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<tr>
<td>7</td>
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<tr>
<td>17</td>
<td>Small Carriage Bolts 6 x 20 mm</td>
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**Record Product’s Serial Number Here:**

**Note:** If product has no serial number, record month and year of purchase instead.

**Note:** Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts.